

# HERITAGE CAST IRON USA

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## Railings & Gates

USING THE ORIGINAL  
DESIGNS & FOUNDRY METHODS

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[www.heritagecastironusa.com](http://www.heritagecastironusa.com)



# HERITAGE CAST IRON USA™

After years of careful research and development, we have developed a unique collection of 19th century inspired cast iron railings and gates. Using traditional foundry techniques, the patterns faithfully replicate those found in the original Sun Foundry catalogue of 1897.

Created from totally authentic designs and materials, the Heritage Cast Iron Collection is perfect for both restoration and regeneration projects and provides an enduring, traditional alternative to the multitude of lightweight railings and gates currently offered in the marketplace.

Crafted in solid cast iron using time-honoured techniques, the range represents the finest quality available today.

The Heritage Cast Iron Collection has also been developed with modern requirements in mind, allowing the use of integrated automation and intercom systems.

All railings, gates and posts are supplied primed and undercoated, ready for application of the final coat after installation.

## The Collections

**Richmond . . . . . Page 3**

**Stewart. . . . . Page 4**

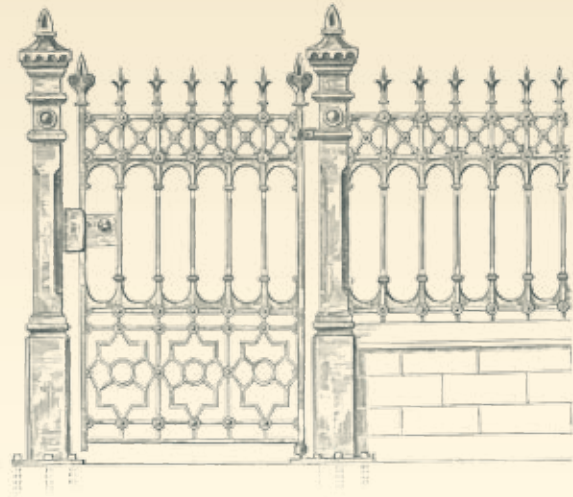
**Stirling. . . . . Page 6**

**Gilberton. . . . . Page 8**

**Prospect. . . . . Page 10**

**Terrace. . . . . Page 12**

CAD DRAWINGS AVAILABLE ON REQUEST



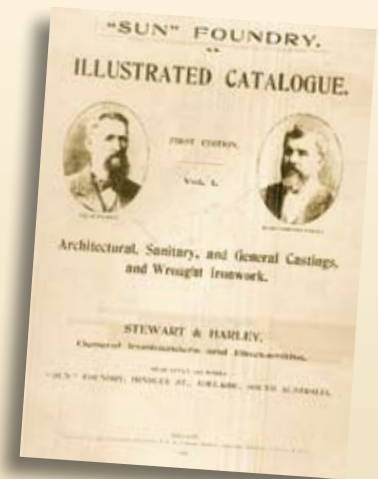
Original pattern 226a (Stewart design) 1897



Original pattern 236 (Prospect design) 1897

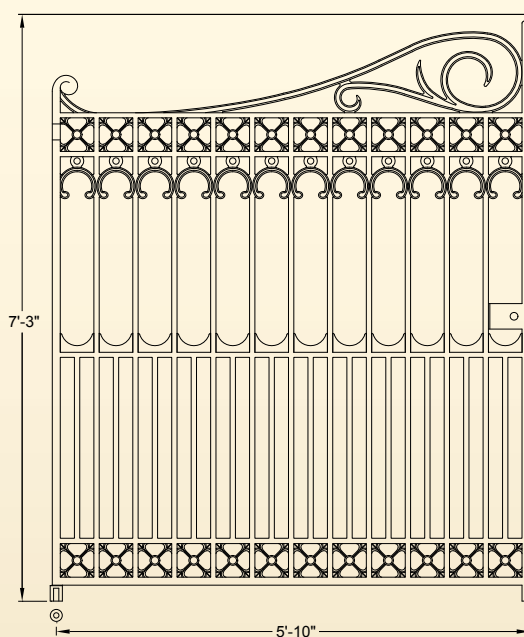
## Origins

Colin Stewart and Allan Cameron Harley, were the proprietors of The Sun Foundry, Adelaide. Originally from Glasgow, the two set up The Sun Foundry to supply the evergrowing market for their craft in 19th century, Australia. Their designs represent a 'gracious era' where people took time to produce high quality and long lasting decorative items.





Richmond  
Collection



See page 14 for  
posts & fixings

**GA185**  
Richmond driveway gates (12ft pair, 1168lb per pair)





Stewart driveway gates (12ft) with Pillar posts and pedestrian gate

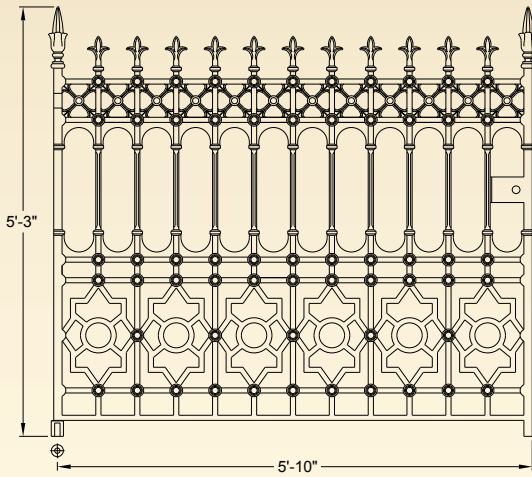


Stewart half height railing panels with posts

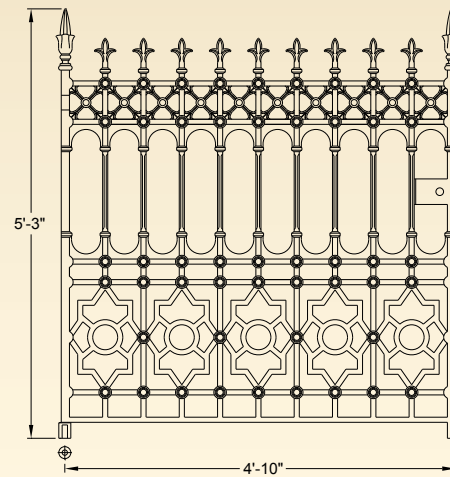


Stewart full height railing panels with posts





See page 14 for  
posts & fixings

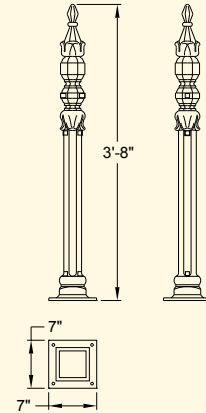
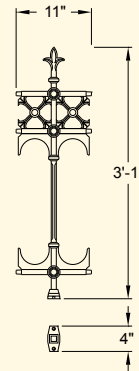
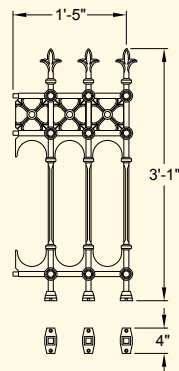
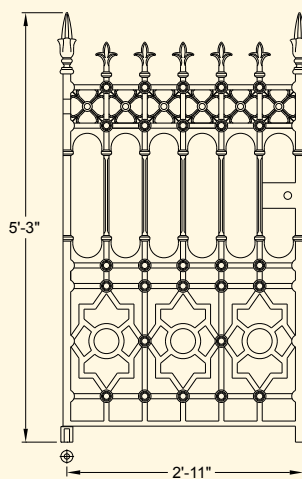


## GA006

Stewart driveway gates (12ft pair, 992lb per pair)

## GA005

Stewart driveway gates (10ft pair, 814lb per pair)



## GA007

Stewart pedestrian gate  
(3ft single gate, 257lb)

## GA008A

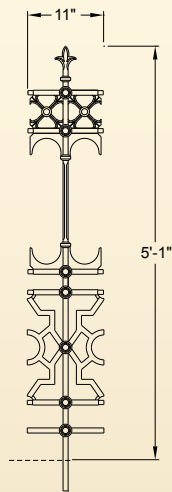
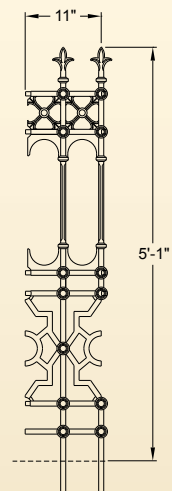
Stewart half height railing  
panel with feet (45lb)

## GA017A

Stewart half height joiner  
panel with feet (22lb)

## GA003

Stewart half height  
railing post (51lb)

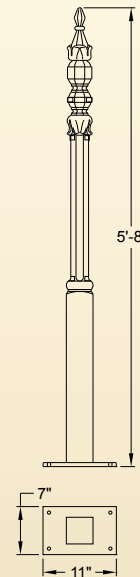


## GA009

Stewart full height railing panel  
with root fixing (53lb)

## GA018

Stewart full height railing joiner  
panel with root fixing (40lb)



## GA002

Stewart full height  
railing post (85lb)



Stirling driveway gates (12ft) with Stirling pillar posts



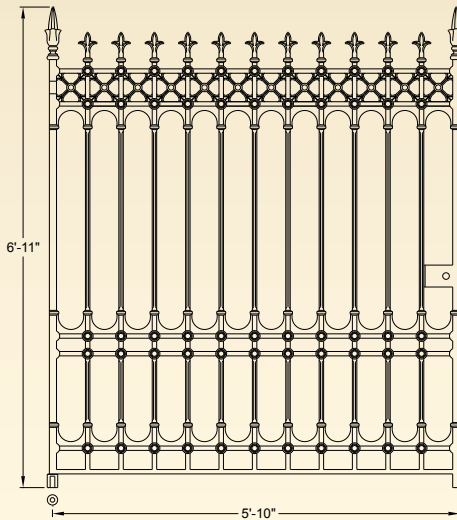
Stirling half height railing panels and posts with 4ft pedestrian gates



Stirling half height railing panels

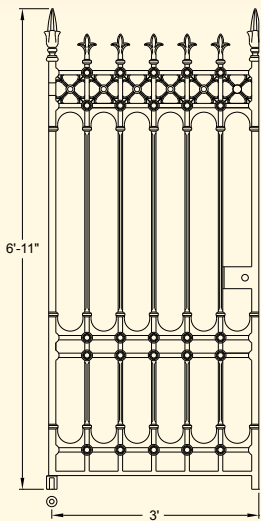


# Stirling

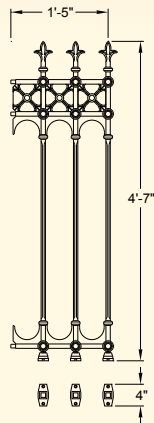


**GA025**  
Stirling driveway gates  
(12ft pair, 1122lb per pair)

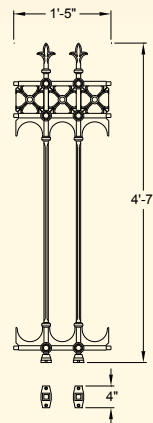
See page 14 for  
posts & fixings



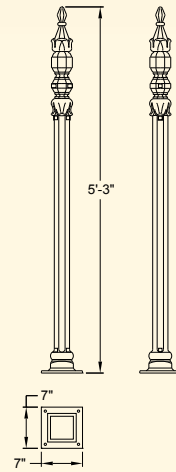
**GA028**  
Stirling pedestrian gate  
(3ft single gate, 313lb)



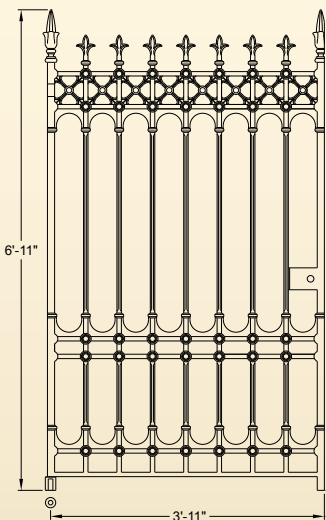
**GA118A**  
Stirling half height railing  
panel with feet (73lb)



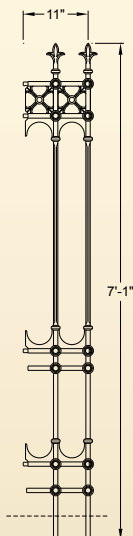
**GA120A**  
Stirling half height joiner  
panel with feet (59lb)



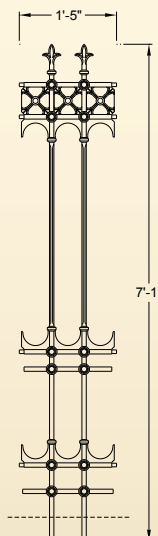
**GA122**  
Stirling half height  
railing post (88lb)



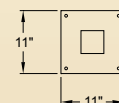
**GA114**  
Stirling pedestrian gate  
(4' single gate, 391lb)



**GA030**  
Stirling full height  
railing panel with root  
fixing (76lb)



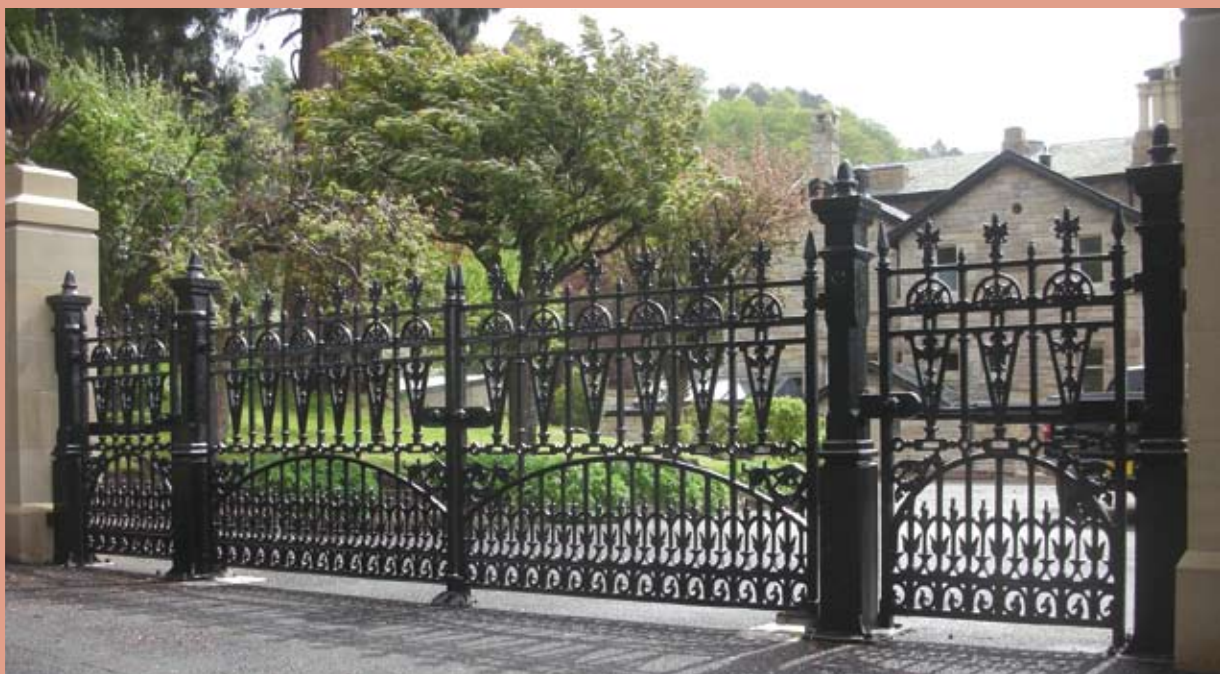
**GA027**  
Stirling full height  
railing joiner panel with  
root fixing (90lb)



**GA031**  
Stirling full height  
railing post (123lb)



Gilberton driveway gates (12ft) hanging from existing stone gate pillars

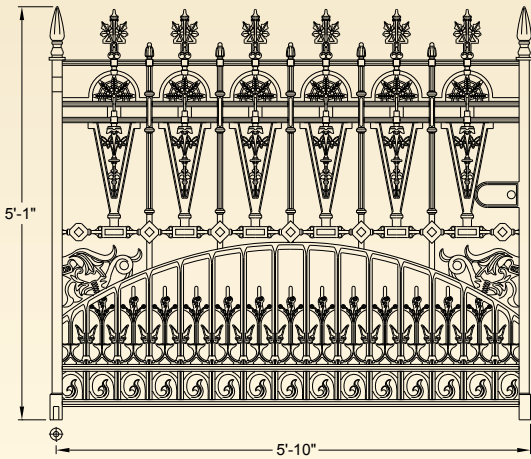


Gilberton driveway (12ft) and pedestrian gates with Pillar posts

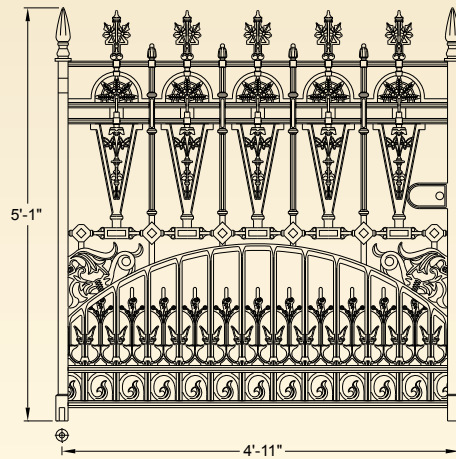


Gilberton railing panels with posts



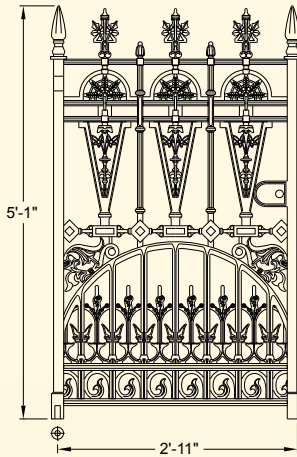


**GA012**  
Gilberton driveway gates (12ft pair, 1023lb per pair)

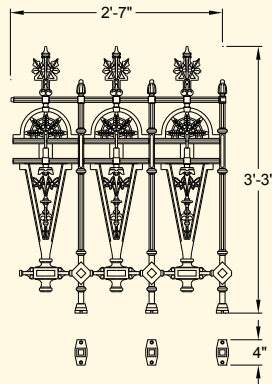


**GA011**  
Gilberton driveway gates (10ft pair, 926lb per pair)

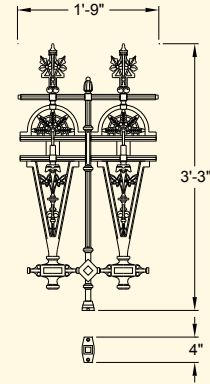
See page 14 for  
posts & fixings



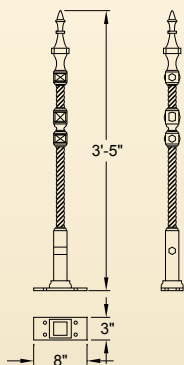
**GA010**  
Gilberton pedestrian gate  
(3ft single gate, 282lb)



**GA013A**  
Gilberton railing panel  
with feet (88lb)



**GA129A**  
Gilberton railing joiner  
panel with feet (57lb)



**GA130**  
Gilberton railing post (33lb)





Prospect railings with posts

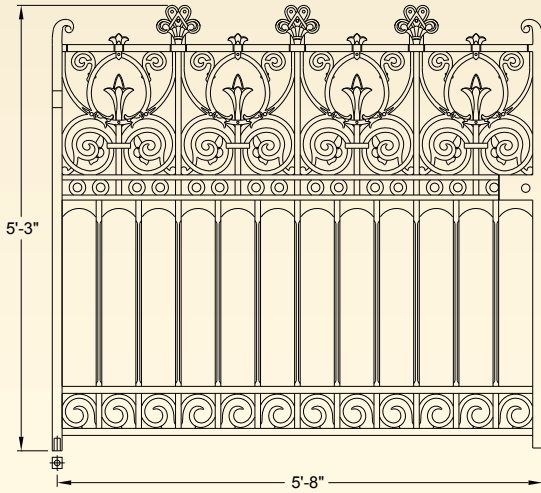


Prospect pedestrian gate with Gothic posts

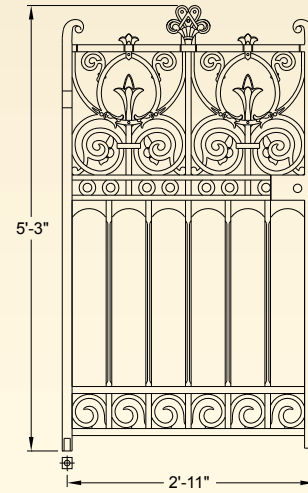


Prospect driveway gates (12ft) with Pillar posts



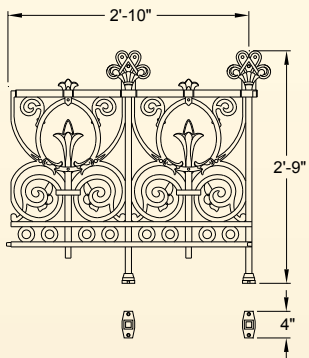


See page 14 for  
posts & fixings

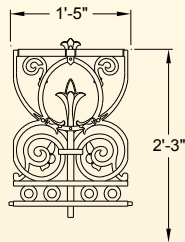


**GA032**  
Prospect driveway gates (12ft pair, 860lb per pair)

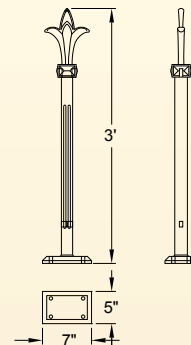
**GA034**  
Prospect pedestrian gate (3ft single gate, 225lb)



**GA133A**  
Prospect railing panel with feet (73lb)



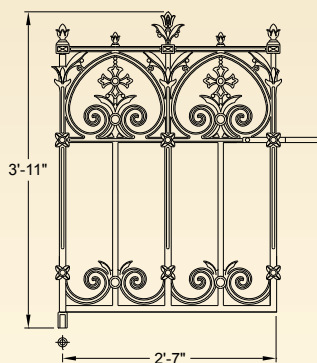
**GA134A**  
Prospect railing  
joiner panel (34lb)



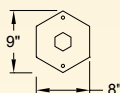
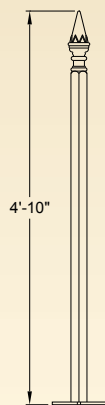
**GA136**  
Prospect railing post (33lb)



## Terrace



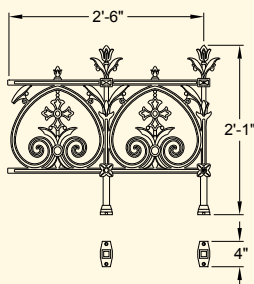
**GA137**  
Terrace pedestrian gate (99lb)



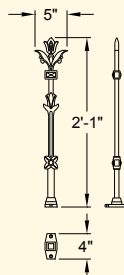
**GA177**  
Terrace pedestrian gate post (64lb)



Terrace pedestrian gate with Terrace pedestrian gate posts



**GA184**  
Terrace railing panel with feet (44lb)



**GA139**  
Terrace railing post (7lb)



Terrace pedestrian gate with existing stone pillars



Terrace railing panels

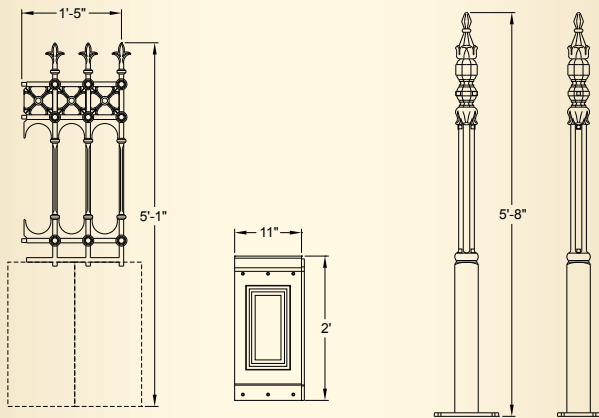


# Walling System

The cast walling system is constructed around a steel frame.



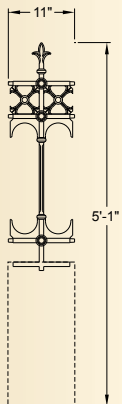
Stewart half height railing panel with cast walling system



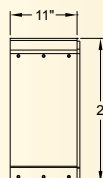
**GA008B**  
Stewart half height railing panel with cast wall top fixing (43lb)

**GA170**  
Cast wall panel (24lb)

**GA002**  
Stewart full height railing post (85lb)



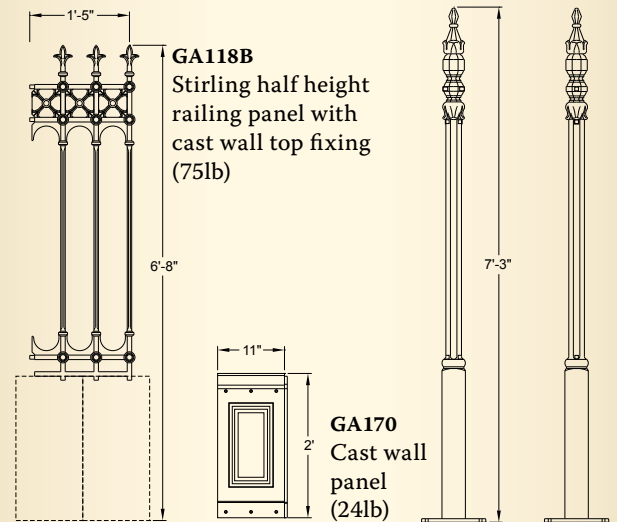
**GA017B**  
Stewart half height joiner panel with cast wall top fixing (22lb)



**GA171**  
Cast wall panel spacer (24lb)

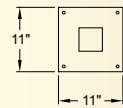


Stirling half height railing panels with cast walling system

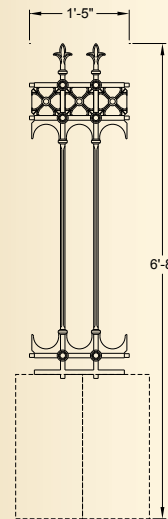


**GA118B**  
Stirling half height railing panel with cast wall top fixing (75lb)

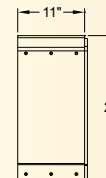
**GA170**  
Cast wall panel (24lb)



**GA031**  
Stirling full height railing post (123lb)



**GA120B**  
Stirling full height railing joiner panel with cast wall top fixing (60lb)

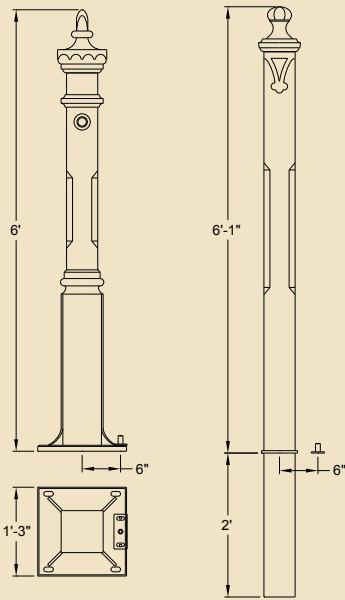


**GA171**  
Cast wall panel spacer (24lb)

# Posts & Fixings

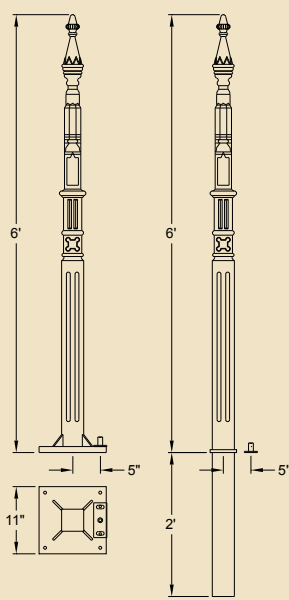
## Posts for all Collections (excluding Stirling & Richmond)

## Posts for Stirling & Richmond



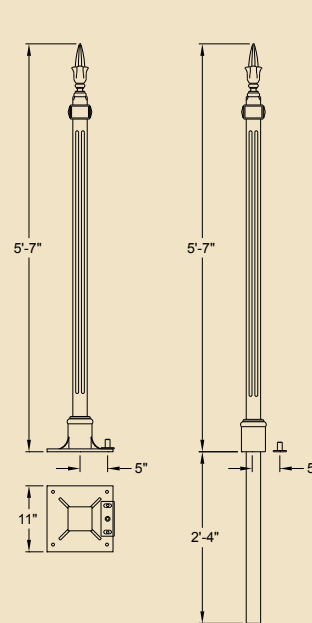
**GA001**  
Pillar driveway  
gate post with  
baseplate fixing  
(268lb)

**GA147**  
Pillar drive-  
way gate post  
with root  
fixing (304lb)



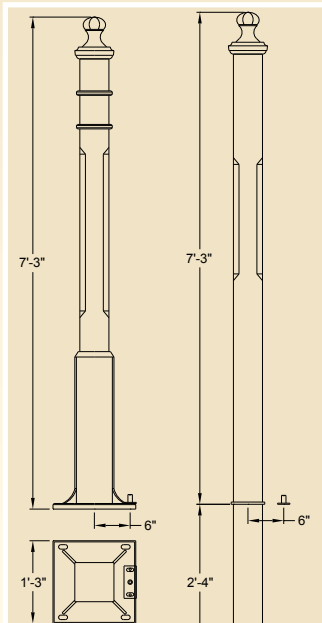
**GA035**  
Gothic driveway  
gate post with  
baseplate fixing  
(209lb)

**GA151**  
Gothic drive-  
way gate post  
with root  
fixing (264lb)



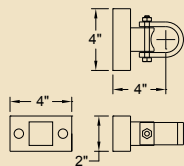
**GA149**  
School  
pedestrian  
gate post with  
baseplate  
fixing (119lb)

**GA004**  
School  
pedestrian gate  
post with root  
fixing (154lb)

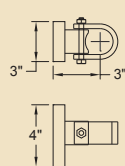
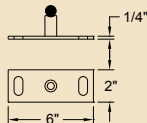


**GA026**  
Stirling drive-  
way gate post  
with baseplate  
fixing (304lb)

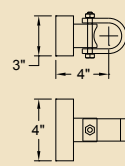
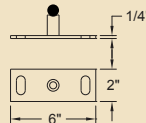
**GA153**  
Stirling driveway  
gate post with  
root fixing (462lb)



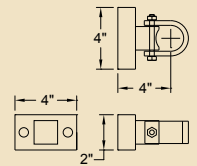
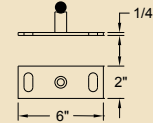
**GA175**  
Pillar hinge and  
pivot set. Inc. fix-  
ing bolts



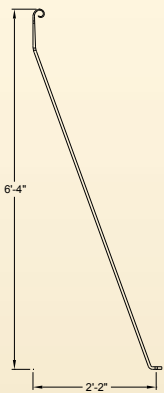
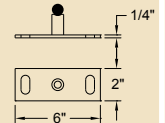
**GA174**  
Gothic hinge  
and pivot set.  
Inc. fixing bolts



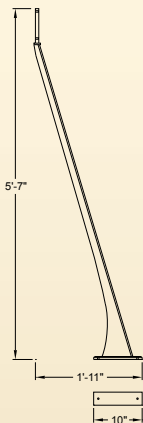
**GA176**  
School hinge  
and pivot set.  
Inc. fixing bolts



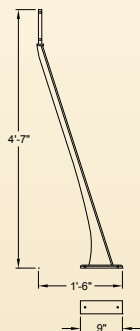
**GA175**  
Pillar hinge and  
pivot set. Inc.  
fixing bolts



**GA109**  
Wrought railing  
stay. For use with  
all railing panels  
except Stirling full height



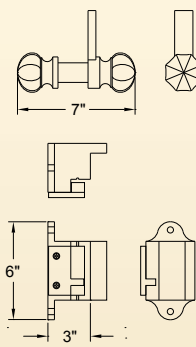
**GA121**  
Cast full height  
railing stay  
For use with  
Stirling full  
height railing  
panels



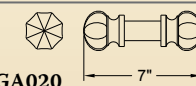
**GA169**  
Cast half height  
railing stay. For  
use with half  
height railing  
panels



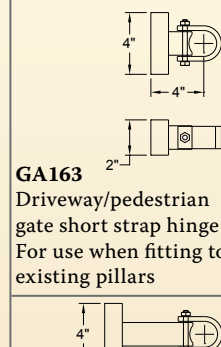
**GA165**  
Locking  
driveway  
gate drop  
bolt and  
guides



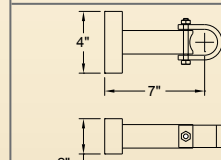
**GA158**  
Pedestrian gate  
handles and  
striker



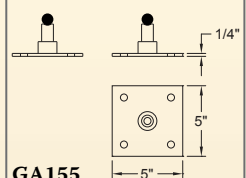
**GA020**  
Driveway gate  
handles (pair)



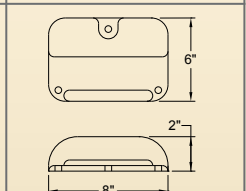
**GA163**  
Driveway/pedestrian  
gate short strap hinge  
For use when fitting to  
existing pillars



**GA162**  
Driveway/pedestrian  
gate long strap hinge  
For use when fitting to  
existing pillars



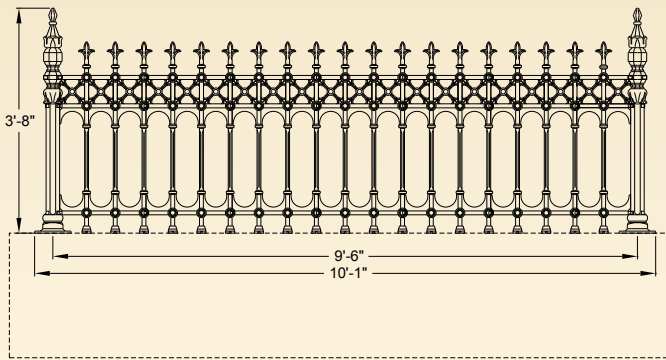
**GA155**  
Driveway/pedestrian  
gate pivot  
(4 bolt fixing)  
For ground fixing



**GA156**  
Driveway gate  
stop



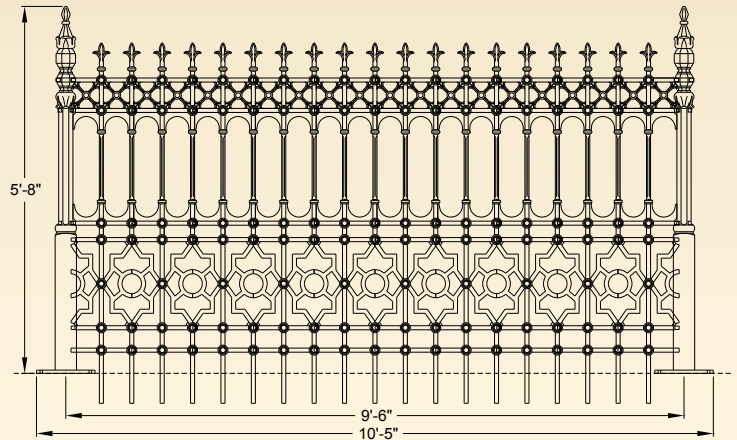
# Example Installations



## STEWART HALF HEIGHT RAILINGS

- 2No. GA003 Stewart half height railing posts
- 6No. GA008A Stewart half height railing panel with feet
- 1No. GA017A Stewart half height railing joiner panel with feet

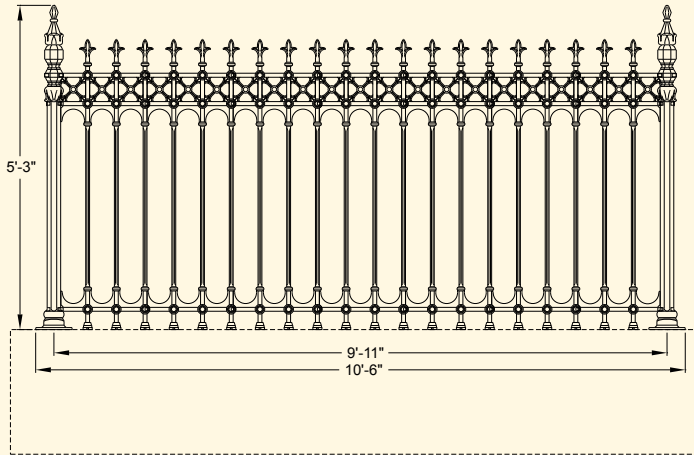
Single half height railing stay suggested or as necessary to suit installation



## STEWART FULL HEIGHT RAILINGS

- 2No. GA002 Stewart full height railing posts
- 9No. GA009 Stewart full height railing panel with root fixing
- 1No. GA018 Stewart full height railing joiner panel with root fixing

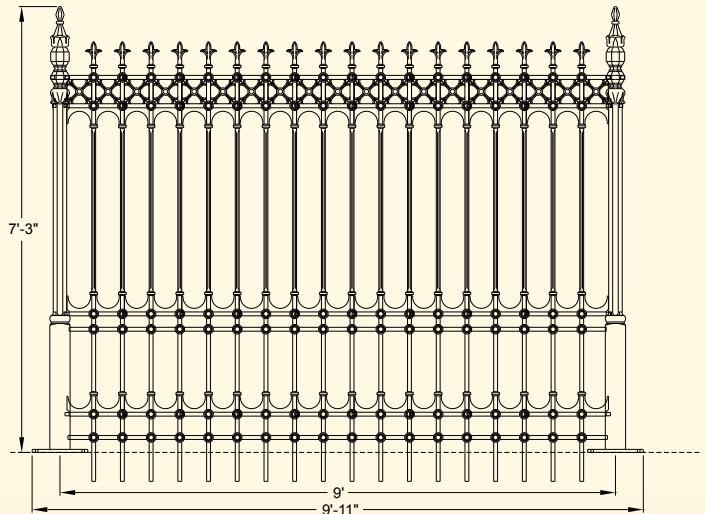
Single full height railing stay suggested or as necessary to suit installation



## STIRLING HALF HEIGHT RAILINGS

- 2No. GA122 Stirling half height railing posts
- 6No. GA118A Stirling half height railing panel with feet
- 1No. GA120A Stirling half height railing joiner panel with feet

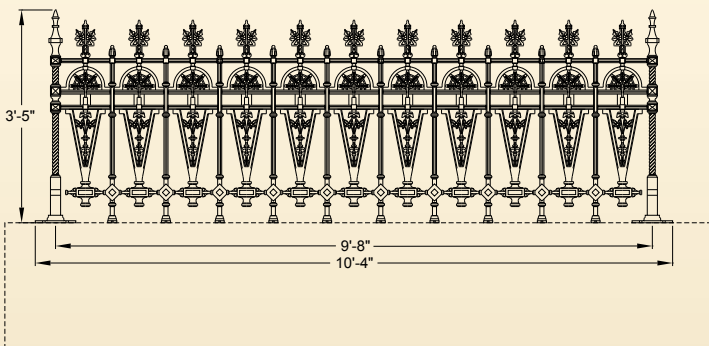
Single half height railing stay suggested or as necessary to suit installation



## STIRLING FULL HEIGHT RAILINGS

- 2No. GA031 Stirling full height railing posts
- 8No. GA030 Stirling full height railing panel with root fixing
- 1No. GA027 Stirling full height railing joiner panel with root fixing

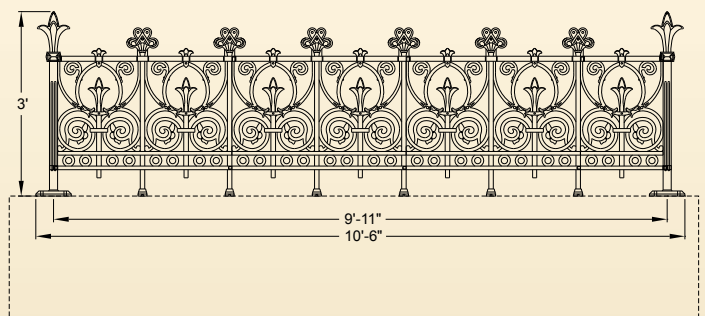
Single full height railing stay suggested or as necessary to suit installation



## GILBERTON RAILINGS

- 2No. GA130 Gilberton railing posts
- 3No. GA013A Gilberton railing panel with feet
- 1No. GA129A Gilberton railing joiner panel with feet

Single half height railing stay suggested or as necessary to suit installation



## PROSPECT RAILINGS

- 2No. GA136 Prospect railing posts
- 3No. GA133A Prospect railing panel with feet
- 1No. GA134A Prospect railing joiner panel

Single half height railing stay suggested or as necessary to suit installation

