

HERITAGE CAST IRON USA

Railings & Gates

USING THE ORIGINAL
DESIGNS & FOUNDRY METHODS

www.heritagecastironusa.com



HERITAGE CAST IRON USA™

After years of careful research and development, we have developed a unique collection of 19th century inspired cast iron railings and gates. Using traditional foundry techniques, the patterns faithfully replicate those found in the original Sun Foundry catalogue of 1897.

Created from totally authentic designs and materials, the Heritage Cast Iron Collection is perfect for both restoration and regeneration projects and provides an enduring, traditional alternative to the multitude of lightweight railings and gates currently offered in the marketplace.

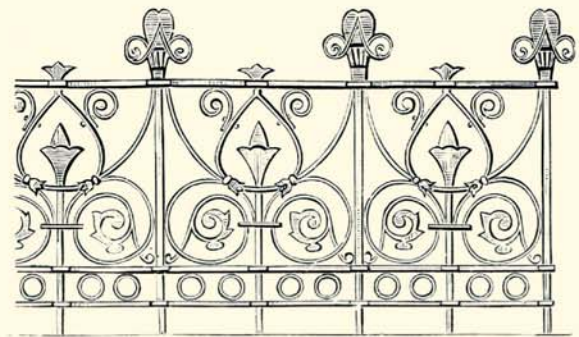
Crafted in solid cast iron using time-honoured techniques, the range represents the finest quality available today.

The Heritage Cast Iron Collection has also been developed with modern requirements in mind, allowing the use of integrated automation and intercom systems.

All railings, gates and posts are supplied primed and undercoated, ready for application of the final coat after installation.



Original pattern 226a (Stewart design) 1897



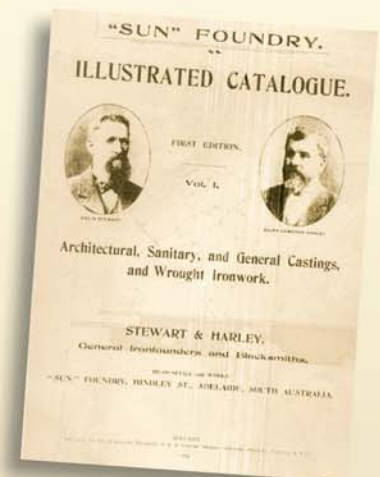
Original pattern 236 (Prospect design) 1897

The Collections

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Origins

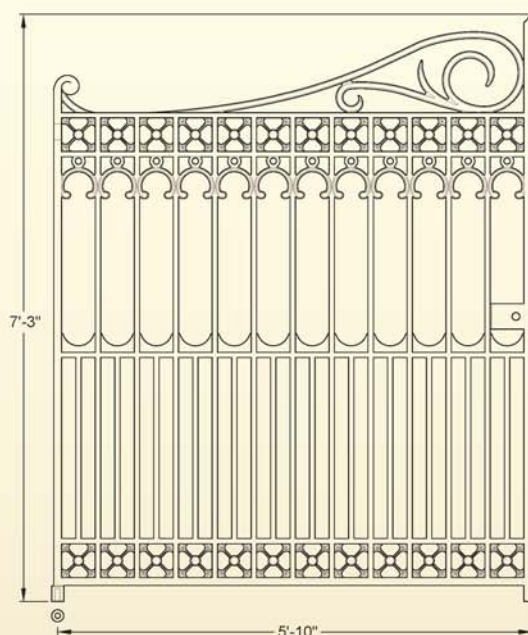
Colin Stewart and Allan Cameron Harley, were the proprietors of The Sun Foundry, Adelaide. Originally from Glasgow, the two set up The Sun Foundry to supply the evergrowing market for their craft in 19th century, Australia. Their designs represent a 'gracious era' where people took time to produce high quality and long lasting decorative items.



CAD DRAWINGS AVAILABLE ON REQUEST



Richmond
Collection



See Page 17 For
Posts & Fixings

GA185
Richmond driveway gates (12ft pair, 1168lb per pair)



Stewart driveway gates (12ft) with Pillar posts and pedestrian gate

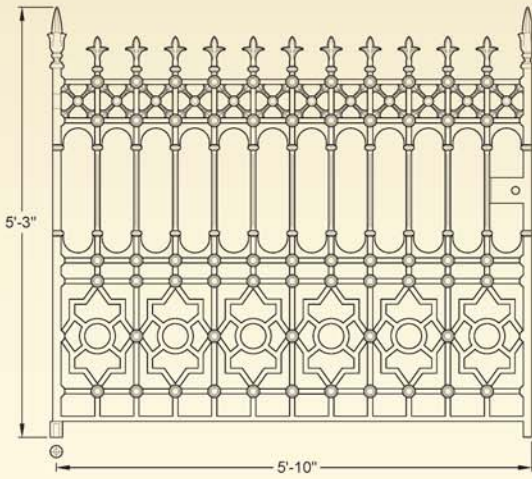


Stewart half height railing panels with posts

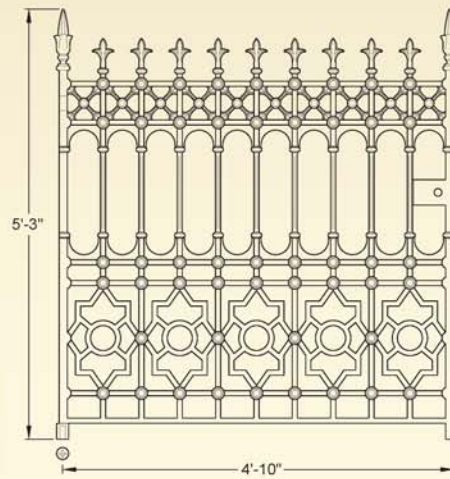


Stewart full height railing panels with posts

Stewart



See Page 17 For
Posts & Fixings

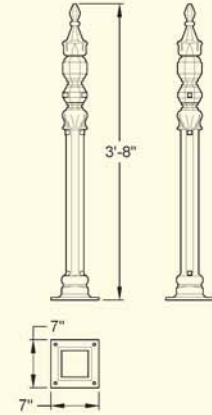
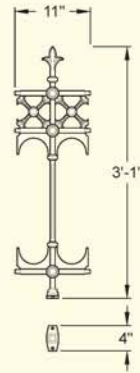
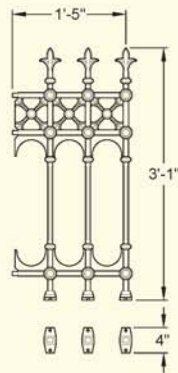
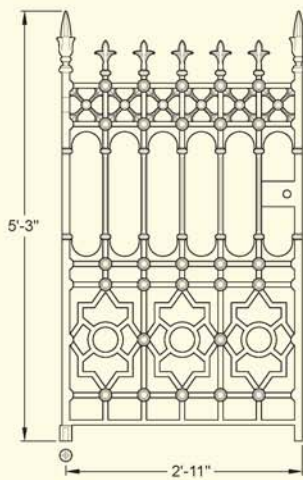


GA006

Stewart driveway gates (12ft pair, 992lb per pair)

GA005

Stewart driveway gates (10ft pair, 814lb per pair)



GA007

Stewart pedestrian gate
(3ft single gate, 257lb)

GA008A

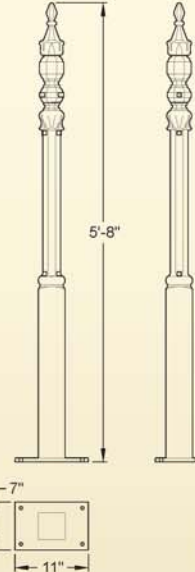
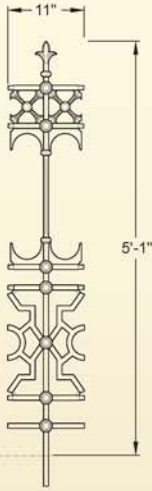
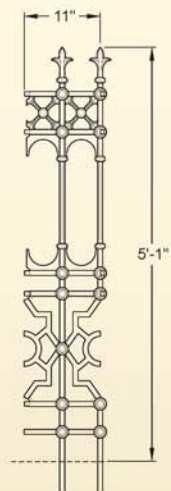
Stewart half height railing
panel with feet (45lb)

GA017A

Stewart half height joiner
panel with feet (22lb)

GA003

Stewart half height
railing post (51lb)



GA009

Stewart full height railing panel
with root fixing (53lb)

GA018

Stewart full height railing joiner
panel with root fixing (40lb)

GA002

Stewart full height
railing post (85lb)

Stirling
Collection



Stirling driveway gates (12ft) with Stirling pillar posts

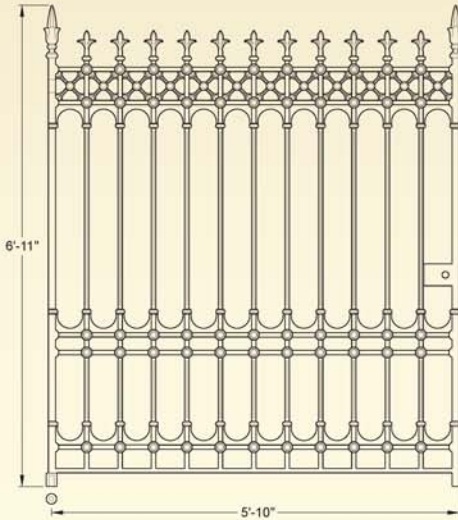


Stirling half height railing panels and posts with 4ft pedestrian gates



Stirling half height railing panels

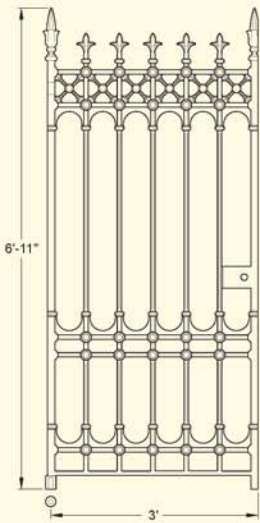
Stirling



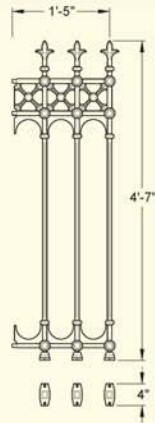
GA025
Stirling driveway gates
(12ft pair, 1122lb per pair)

See Page 17 For
Posts & Fixings

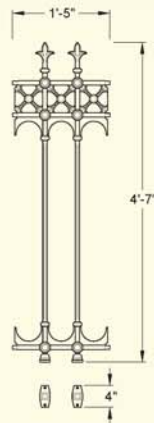
CAD DRAWINGS AVAILABLE ON REQUEST



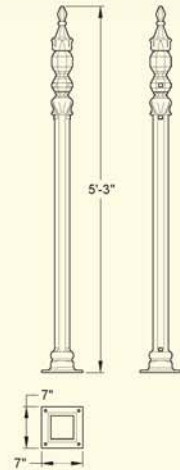
GA028
Stirling pedestrian gate
(3ft single gate, 313lb)



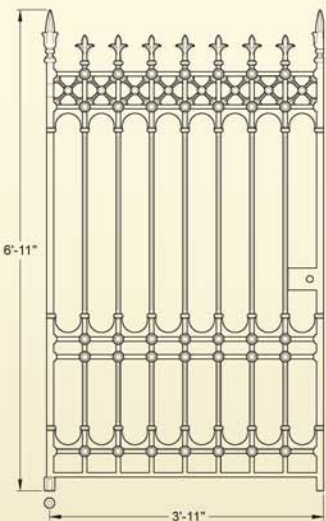
GA118A
Stirling half height railing
panel with feet (73lb)



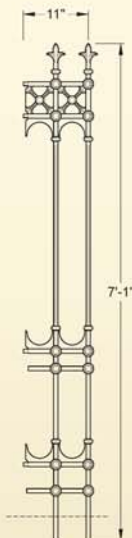
GA120A
Stirling half height joiner
panel with feet (59lb)



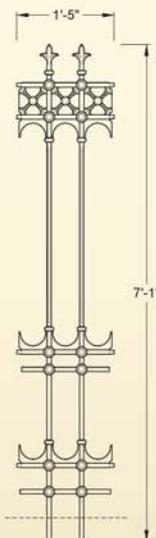
GA122
Stirling half height
railing post (88lb)



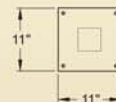
GA114
Stirling pedestrian gate
(4' single gate, 391lb)



GA030
Stirling full height
railing panel with root
fixing (76lb)



GA027
Stirling full height
railing joiner panel with
root fixing (90lb)



GA031
Stirling full height
railing post (123lb)



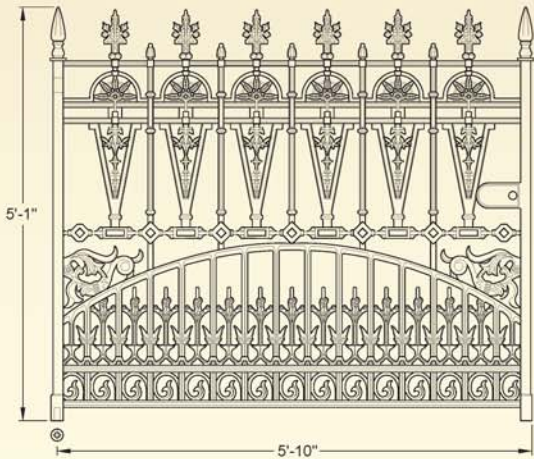
Gilberton driveway gates (12ft) hanging from existing stone gate pillars



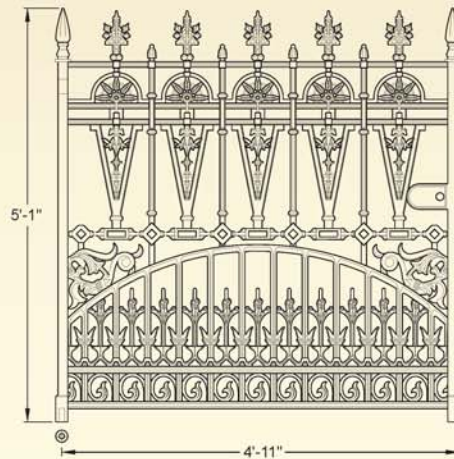
Gilberton driveway (12ft) and pedestrian gates with Pillar posts



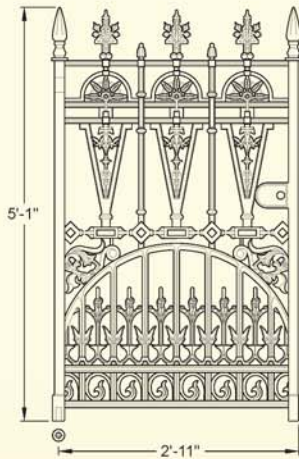
Gilberton railing panels with posts



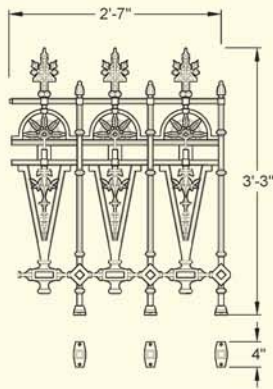
GA012
Gilberton driveway gates (12ft pair, 1023lb per pair)



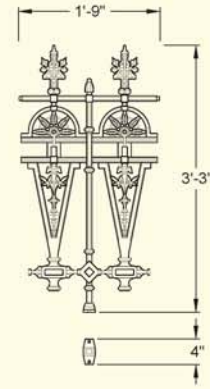
GA011
Gilberton driveway gates (10ft pair, 926lb per pair)



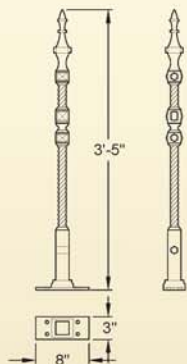
GA010
Gilberton pedestrian gate
(3ft single gate, 282lb)



GA013A
Gilberton railing panel
with feet (88lb)



GA129A
Gilberton railing joiner
panel with feet (57lb)



GA130
Gilberton railing post (33lb)

See Page 17 For
Posts & Fixings



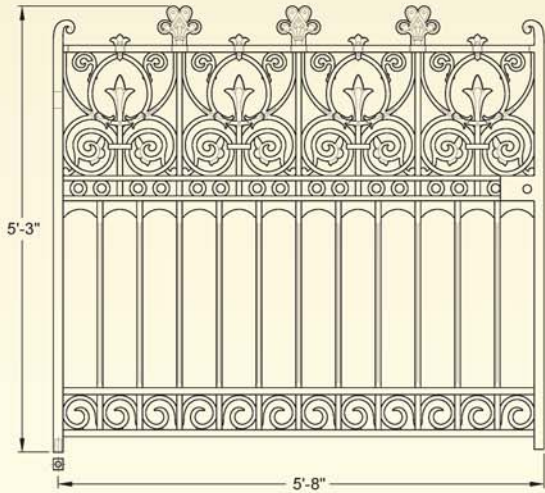
Prospect railings with posts



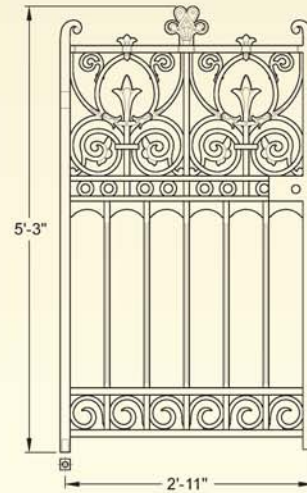
Prospect pedestrian gate with Gothic posts



Prospect driveway gates (12ft) with Pillar posts

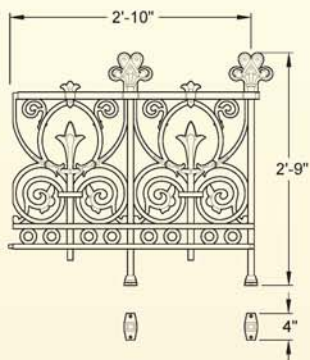


GA032
Prospect driveway gates (12ft pair, 860lb per pair)

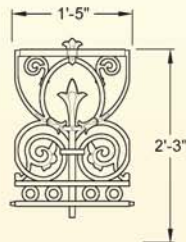


GA034
Prospect pedestrian gate (3ft single gate, 225lb)

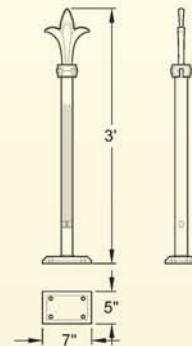
See Page 17 For
Posts & Fixings



GA133A
Prospect railing panel with feet (73lb)



GA134A
Prospect railing
joiner panel (34lb)



GA136
Prospect railing post (33lb)

Walnut Grove Collection



42" Walnut Grove Code Complaint Stairs



42" Walnut Grove Code Complaint Railing



42" Walnut Grove Code Complaint Stairs



42" Walnut Grove Code Complaint Railing and Stairs

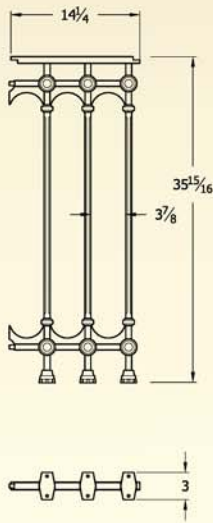


42" Walnut Grove Code Complaint Stairs

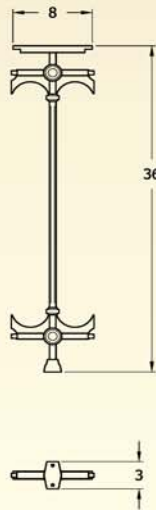


36" Walnut Grove Code Complaint Railing

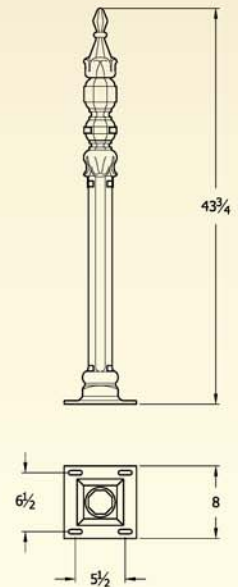
Walnut Grove



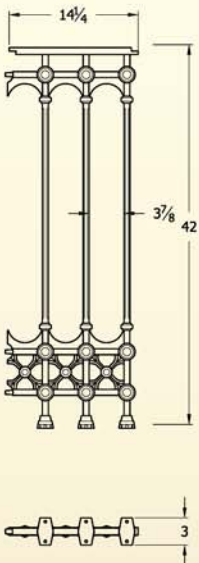
GA036
Walnut Grove 36" Code Compliant
Railing (23.8lbs)



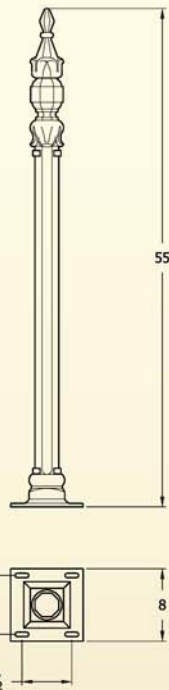
GA036J
Walnut Grove 36" Code Compliant
Joiner (10.4lbs)



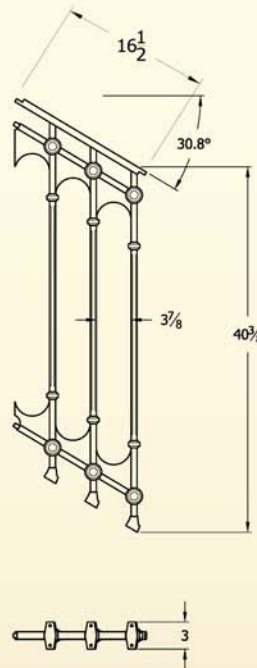
GA044
Walnut Grove 44" Post (46lbs)



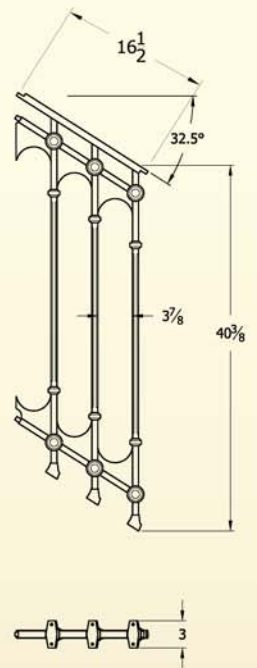
GA042
Walnut Grove 42" Code Compliant
Railing (30.4lbs)



GA055
Walnut Grove 55" Post (55lbs)



GA308
Walnut Grove Code Compliant
Stair Railing @ 30.8 Degree Pitch (28.7lbs)

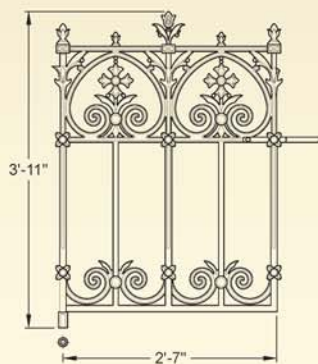


GA325
Walnut Grove Code Compliant
Stair Railing @ 32.5 Degree Pitch (28.7lbs)

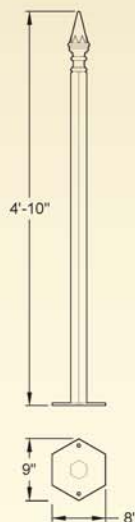
See Page 17 For
Posts & Fixings

CAD DRAWINGS AVAILABLE ON REQUEST

Terrace



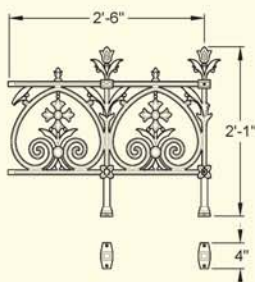
GA137
Terrace pedestrian gate (99lb)



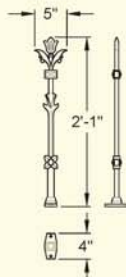
GA177
Terrace pedestrian gate post (64lb)



Terrace pedestrian gate with Terrace pedestrian gate posts



GA184
Terrace railing panel with feet (44lb)



GA139
Terrace railing post (7lb)

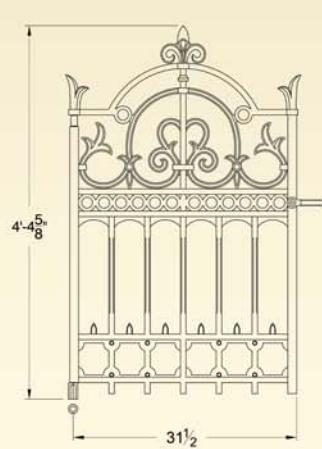


Terrace pedestrian gate with existing stone pillars



Terrace railing panels

Imperial



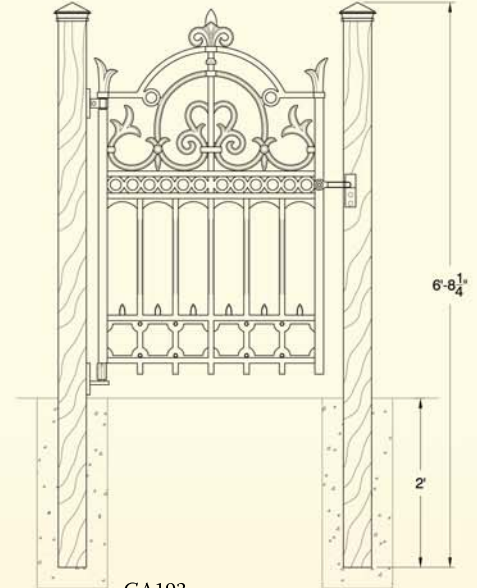
GA193
Imperial pedestrian gate (99lb)



GA177
Terrace pedestrian
gate post (64lb)



Imperial pedestrian gate
with Terrace pedestrian gate posts



GA193
Imperial pedestrian gate with
wood posts by others



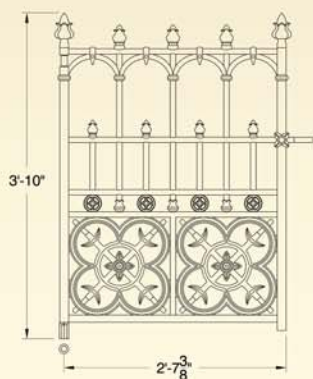
Imperial pedestrian gate
with 2" square steel posts



Imperial pedestrian gate
set in existing opening



Imperial pedestrian gate
with Terrace posts



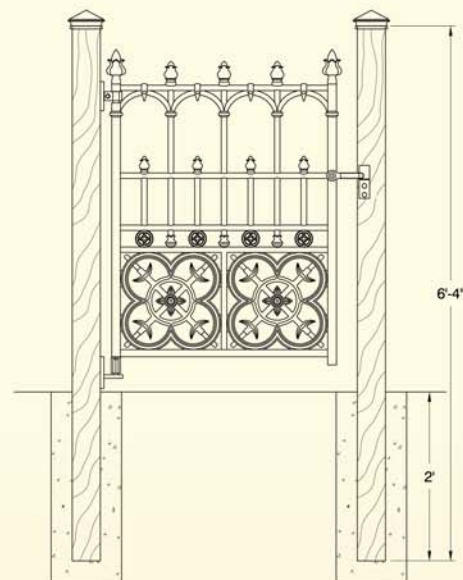
GA191
Colwyn pedestrian gate (99lb)



GA177
Terrace pedestrian
gate post (64lb)



Colwyn pedestrian gate
with Terrace pedestrian gate posts



GA191
Colwyn pedestrian gate with
wood posts by others



Colwyn pedestrian gate
with 2" square steel posts



Colwyn pedestrian gate
set in existing opening



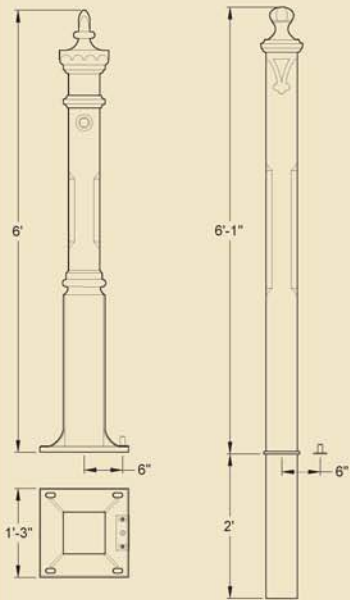
Colwyn pedestrian gate
with Terrace posts

Colwyn
Collection

Posts & Fixings

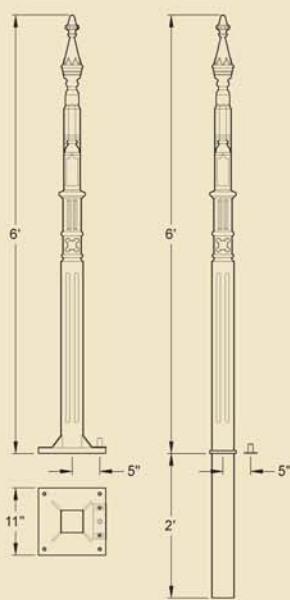
Posts for all Collections (excluding Stirling & Richmond)

Posts for Stirling & Richmond



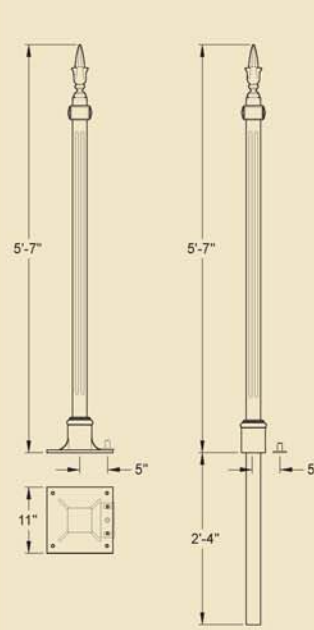
GA001
Pillar driveway
gate post with
baseplate fixing
(268lb)

GA147
Pillar drive-
way gate post
with root
fixing (304lb)



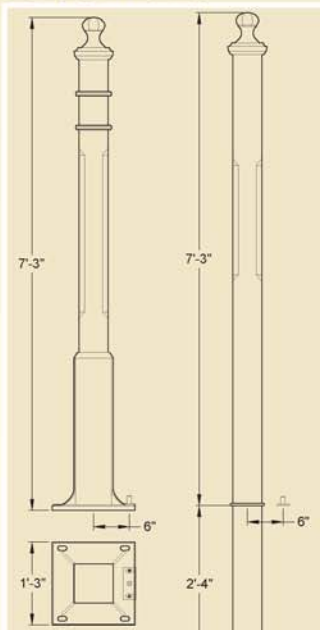
GA035
Gothic driveway
gate post with
baseplate fixing
(209lb)

GA151
Gothic drive-
way gate post
with root
fixing (264lb)



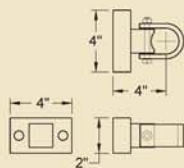
GA149
School
pedestrian
gate post with
baseplate
fixing (119lb)

GA004
School
pedestrian gate
post with root
fixing (154lb)

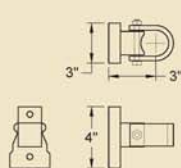
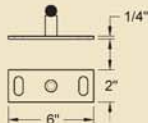


GA026
Stirling drive-
way gate post
with baseplate
fixing (304lb)

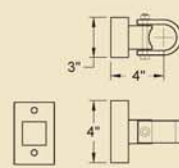
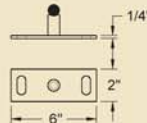
GA153
Stirling driveway
gate post with
root fixing (462lb)



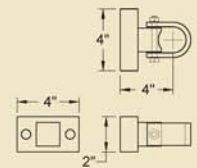
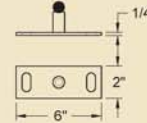
GA175
Pillar hinge and
pivot set. Inc. fix-
ing bolts



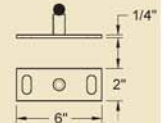
GA174
Gothic hinge
and pivot set.
Inc. fixing bolts



GA176
School hinge
and pivot set.
Inc. fixing bolts



GA175
Pillar hinge and
pivot set. Inc.
fixing bolts



GA109
Wrought railing
stay. For use with
all railing panels
except Stirling
full height



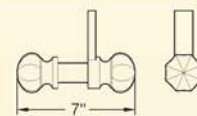
GA121
Cast full height
railing stay
For use with
Stirling full
height railing
panels



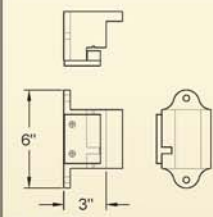
GA169
Cast half height
railing stay. For
use with half
height railing
panels



GA165
Locking
driveway
gate drop
bolt and
guides



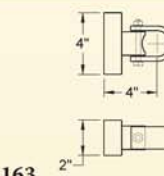
GA163
Driveway/pedestrian
gate short strap hinge
For use when fitting to
existing pillars



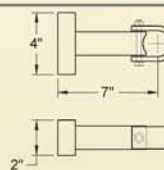
GA158
Pedestrian gate
handles and
striker



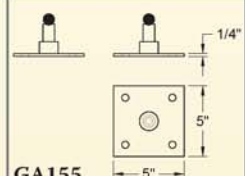
GA020
Driveway gate
handles (pair)



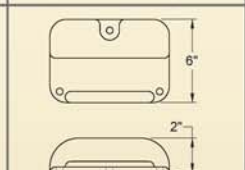
GA163
Driveway/pedestrian
gate short strap hinge
For use when fitting to
existing pillars



GA162
Driveway/pedestrian
gate long strap hinge
For use when fitting to
existing pillars

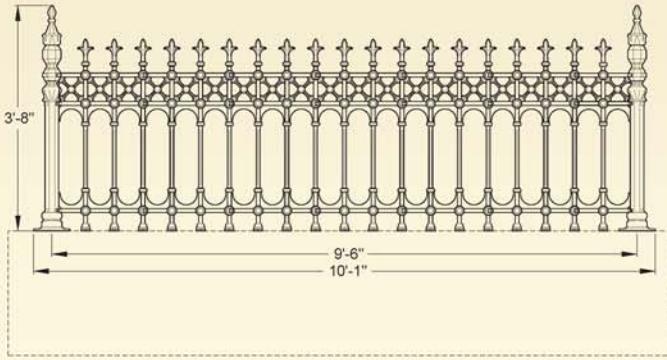


GA155
Driveway/pedestrian
gate pivot
(4 bolt fixing)
For ground fixing



GA156
Driveway gate
stop

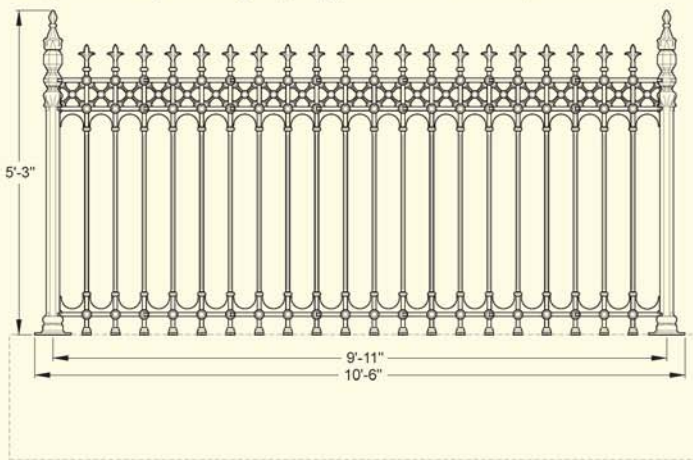
Example Installations



STEWART HALF HEIGHT RAILINGS

2No. GA003 Stewart half height railing posts
6No. GA008A Stewart half height railing panel with feet
1No. GA017A Stewart half height railing joiner panel with feet

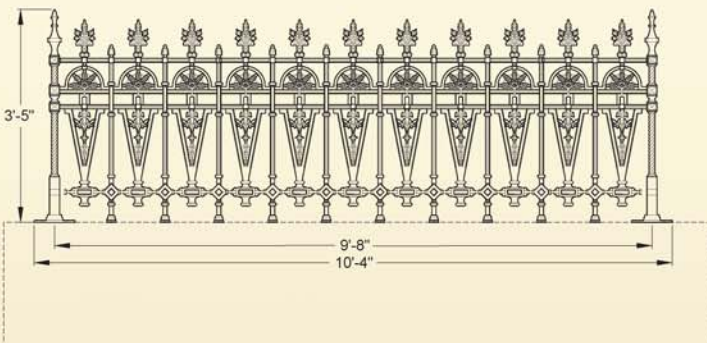
Single half height railing stay suggested or as necessary to suit installation



STIRLING HALF HEIGHT RAILINGS

2No. GA122 Stirling half height railing posts
6No. GA118A Stirling half height railing panel with feet
1No. GA120A Stirling half height railing joiner panel with feet

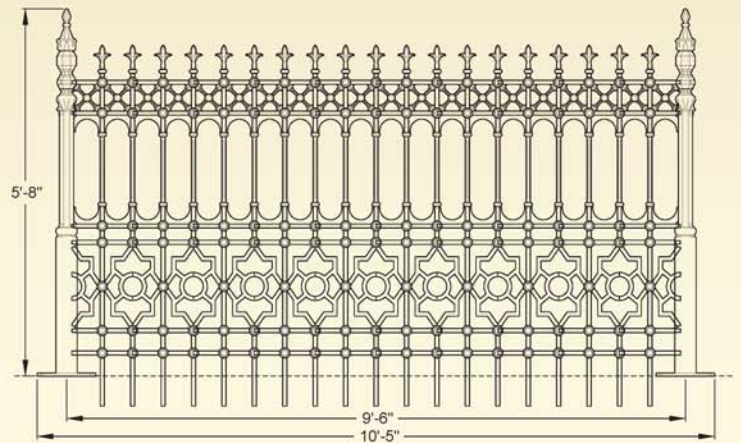
Single half height railing stay suggested or as necessary to suit installation



GILBERTON RAILINGS

2No. GA130 Gilberton railing posts
3No. GA013A Gilberton railing panel with feet
1No. GA129A Gilberton railing joiner panel with feet

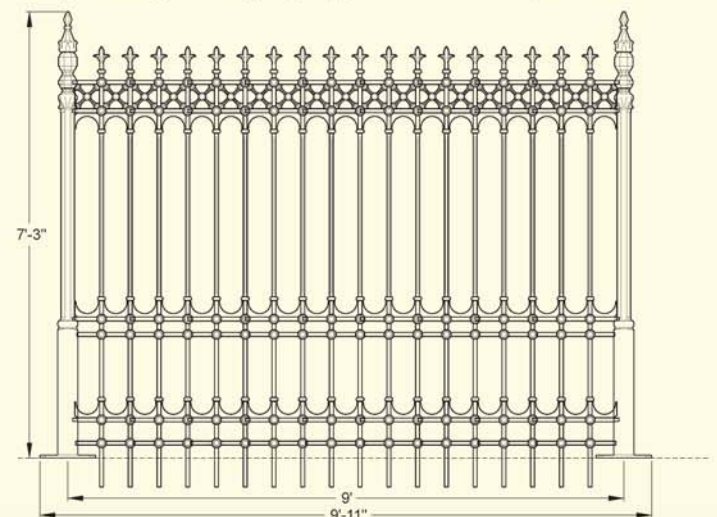
Single half height railing stay suggested or as necessary to suit installation



STEWART FULL HEIGHT RAILINGS

2No. GA002 Stewart full height railing posts
9No. GA009 Stewart full height railing panel with root fixing
1No. GA018 Stewart full height railing joiner panel with root fixing

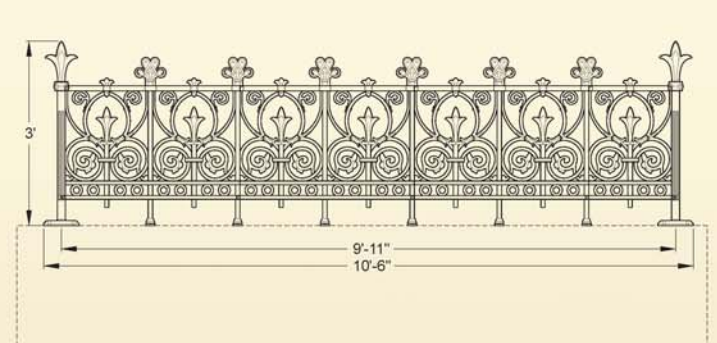
Single full height railing stay suggested or as necessary to suit installation



STIRLING FULL HEIGHT RAILINGS

2No. GA031 Stirling full height railing posts
8No. GA030 Stirling full height railing panel with root fixing
1No. GA027 Stirling full height railing joiner panel with root fixing

Single full height railing stay suggested or as necessary to suit installation



PROSPECT RAILINGS

2No. GA136 Prospect railing posts
3No. GA133A Prospect railing panel with feet
1No. GA134A Prospect railing joiner panel

Single half height railing stay suggested or as necessary to suit installation

